

AC1387

DELUXE A/C Line Repair Kit

COVERS
100s
OF VEHICLES



Make Instant Repairs To A/C Lines On Hundreds Of Vehicles

AC1387 Advantages:

- Repair damaged rubber and aluminum lines including pinholes, cracks, kinks and more
- On-the-car repairs made simple
- Make connections easily by hand; no specialty tools required
- Covers common line sizes including 3/8", 1/2", 5/8" and 3/4" (5/16" also available, sold separately)
- Compression unions and line adapters designed specifically for A/C repair applications
- Conforms to SAE J2064 specifications for low permeability
- Pressure rated up to 600 PSI

Fast, Long-Lasting A/C Repairs For High And Low Sides



PROBLEM: Damaged A/C hose leaking at connection



PROBLEM SOLVED: With hose to compression union adapter



PROBLEM: Damaged A/C aluminum line



PROBLEM SOLVED: With compression union

42 Pieces Plus 20' Hose

Simple To Assemble

Repair lines in minutes.
It's as simple as 1, 2, 3!



Place clamps into clamp holder; insert onto hose



Push adapter into hose; crimp clamps with clamp pliers



Tighten compression union onto aluminum line

1.800.390.3996 • phone: 330.745.3300 • fax: 330.745.3488 • www.surrauto.com





WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov



KITS CONTENTS

- Indicates quantity included in AC1387 DELUXE A/C Line Repair Kit
- Indicates quantity included in AC40 Compression Union Kit
- Indicates quantity included in AC50M METRIC Compression Union Kit
- Indicates quantity included in AC80 Compression Block Off Kit
- Indicates quantity included in AC90M METRIC Compression Block Off Kit




Compression Block Offs

IMAGE	PART#	KITS/QTY	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC516CB		5/16"	5/16" A/C Compression Block Off	1/pkg
	AC38CB	1	3/8"	3/8" A/C Compression Block Off	1/pkg
	AC12CB	1	1/2"	1/2" A/C Compression Block Off	1/pkg
	AC58CB	1	5/8"	5/8" A/C Compression Block Off	1/pkg
	AC34CB	1	3/4"	3/4" A/C Compression Block Off	1/pkg
METRIC					
	AC8MCB	1	8mm	8mm A/C Compression Block Off	1/pkg
	AC10MCB	1	10mm	10mm A/C Compression Block Off	1/pkg
	AC12MCB	1	12mm	12mm A/C Compression Block Off	1/pkg
	AC145MCB		14.5mm	14.5mm A/C Compression Block Off	1/pkg
	AC15MCB	1	15mm	15mm A/C Compression Block Off	1/pkg
	AC16MCB	1	16mm	16mm A/C Compression Block Off	1/pkg
	AC19MCB	1	19mm	19mm A/C Compression Block Off	1/pkg


Compression Unions

IMAGE	PART#	KITS/QTY	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC516		5/16"	5/16" A/C Compression Union	1/pkg
	AC38	1	3/8"	3/8" A/C Compression Union	1/pkg
	AC12	1	1/2"	1/2" A/C Compression Union	1/pkg
	AC58	1	5/8"	5/8" A/C Compression Union	1/pkg
	AC34	1	3/4"	3/4" A/C Compression Union	1/pkg
METRIC					
	AC8M	1	8mm	8mm A/C Compression Union	1/pkg
	AC10M	1	10mm	10mm A/C Compression Union	1/pkg
	AC12M	1	12mm	12mm A/C Compression Union	1/pkg
	AC145M		14.5mm	14.5mm A/C Compression Union	1/pkg
	AC15M	1	15mm	15mm A/C Compression Union	1/pkg
	AC16M	1	16mm	16mm A/C Compression Union	1/pkg
	AC19M	1	19mm	19mm A/C Compression Union	1/pkg


Hose To Compression Union Adapters

IMAGE	PART#	KITS/QTY	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC16516		5/16"	#6 Hose To 5/16" Compression Union	1/pkg
	AC1638	2	3/8"	#6 Hose To 3/8" Compression Union	1/pkg
	AC1812	2	1/2"	#8 Hose To 1/2" Compression Union	1/pkg
	AC11058	2	5/8"	#10 Hose To 5/8" Compression Union	1/pkg
	AC11234	2	3/4"	#12 Hose To 3/4" Compression Union	1/pkg
METRIC					
	AC168M		8mm	#6 Hose To 8mm Compression Union	1/pkg
	AC1610M		10mm	#6 Hose To 10mm Compression Union	1/pkg
	AC1812M		12mm	#8 Hose To 12mm Compression Union	1/pkg
	AC110145M		14.5mm	#10 Hose To 14.5mm Compression Union	1/pkg
	AC11015M		15mm	#10 Hose To 15mm Compression Union	1/pkg
	AC11016M		16mm	#10 Hose To 16mm Compression Union	1/pkg
	AC11219M		19mm	#12 Hose To 19mm Compression Union	1/pkg
	AC26516		5/16"	#6 Hose To 90° 5/16" Compression Union	1/pkg
	AC2638	1	3/8"	#6 Hose To 90° 3/8" Compression Union	1/pkg
	AC2812	1	1/2"	#8 Hose To 90° 1/2" Compression Union	1/pkg
	AC21058	1	5/8"	#10 Hose To 90° 5/8" Compression Union	1/pkg
	AC21234	1	3/4"	#12 Hose To 90° 3/4" Compression Union	1/pkg


Line Reducers

IMAGE	PART#	KITS/QTY	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC1612		1/2"	#6 Hose to 1/2" Compression Union	1/pkg
	AC1858		5/8"	#8 Hose to 5/8" Compression Union	1/pkg
	AC11034		3/4"	#10 Hose to 3/4" Compression Union	1/pkg


Inline Service Ports & Tube Adapters

IMAGE	PART#	KITS/QTY	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC412L		1/2"	1/2" Service Port Valve - Low Side	1/pkg
	AC458L		5/8"	5/8" Service Port Valve - Low Side	1/pkg
	AC438H		3/8"	3/8" Service Port Valve - High Side	1/pkg
	AC412H		1/2"	1/2" Service Port Valve - High Side	1/pkg


Hose to Tube Adapters

IMAGE	PART#	KITS/QTY	RUBBER HOSE SIZE	DESCRIPTION	REORDER QTY
	AC43806		#6	#6 Hose to 3/8" Tube Adapter	1/pkg
	AC41208		#8	#8 Hose to 1/2" Tube Adapter	1/pkg
	AC45810		#10	#10 Hose to 5/8" Tube Adapter	1/pkg


Hose, Clamps, Splicers & Tools

IMAGE	PART#	KITS/QTY	RUBBER HOSE SIZE	DESCRIPTION	REORDER QTY
	AC6H	5'	#6	#6 A/C Hose - 5/16", 8mm (printed on hose)	10' roll
	AC6H25		#6	#6 A/C Hose - 5/16", 8mm (printed on hose)	25' roll
	AC8H	5'	#8	#8 A/C Hose - 13/32", 10mm (printed on hose)	10' roll
	AC8H25		#8	#8 A/C Hose - 13/32", 10mm (printed on hose)	25' roll
	AC10H	5'	#10	#10 A/C Hose - 1/2", 13mm (printed on hose)	10' roll
	AC10H25		#10	#10 A/C Hose - 1/2", 13mm (printed on hose)	25' roll
	AC12H	5'	#12	#12 A/C Hose - 5/8", 16mm (printed on hose)	10' roll
	AC12H25		#12	#12 A/C Hose - 5/8", 16mm (printed on hose)	25' roll


Clamps Sets

IMAGE	PART#	KITS/QTY	RUBBER HOSE SIZE	DESCRIPTION	REORDER QTY
	AC6806	5	#6	#6 Clamps Set - Blue Tab	5/pkg
	AC6808	5	#8	#8 Clamps Set - Yellow Tab	5/pkg
	AC6810	5	#10	#10 Clamps Set - Green Tab	5/pkg
	AC6812	5	#12	#12 Clamps Set - Red Tab	5/pkg

Hose Splicers

IMAGE	PART#	KITS/QTY	RUBBER HOSE SIZE	DESCRIPTION	REORDER QTY
	AC370606	1	#6	#6 Hose to #6 Hose In Line Splicer	1/pkg
	AC370808	1	#8	#8 Hose to #8 Hose In Line Splicer	1/pkg
	AC371010	1	#10	#10 Hose to #10 Hose In Line Splicer	1/pkg
	AC371212	1	#12	#12 Hose to #12 Hose In Line Splicer	1/pkg

Tools

IMAGE	PART#	KITS/QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	CP360	1	Up to 1" O.D.	360° Seal Clamp Pliers	1/pkg
	TC35	1	Up to 1 1/4" O.D.	Tube & Hose Cutter	1/pkg

Note:

- Fittings include one clamps set.
- Block Offs include one clamp and one self-tapping screw.
- Hose Splicers include two clamps sets.

For new products and latest news from S.U.R.&R. go to www.surrauto.com | 1.800.390.3996